



NEW Kymera 328i

Imaging spectrograph

Intelligent and multi-modal spectroscopy platform for Physical and Life science

Key Features

- ✓ Adaptive Focus (patented)
- ✓ Quad grating turret & eXpressID™
- ✓ Dual input and dual outputs
- ✓ TruRes[™] spectral resolution enhancement
- ✓ µ-Manager software for microspectroscopy

Key Applications

- Raman
- ✓ Luminescence
- ✓ LIBS
- ✓ Absorption
- ✓ SHG and SFG
- √ Transient spectroscopy
- ✓ Microspectroscopy
- ✓ Material Science
- ✓ Chemistry
- ✓ Biomedical
- ✓ Plasma Studies



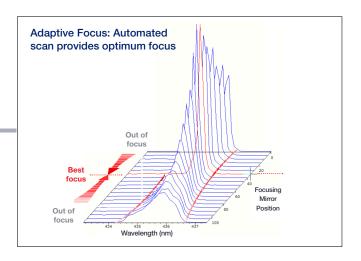


Adaptive Focus*



Automated optimization for the best quality of focus:

- Ensures the best resolution at any wavelength
- Automatic optimization when changing between gratings, or cameras
- Software-controlled, easy to switch on and off when required
- No need for tedious adjustment of camera position at the exit ports



7 TruRes™

True spectral resolution enhancement option

- Better than 30% spectral resolution improvement without the need to change grating or slit width
- Expands the range of spectral resolutions accessible on a single setup at the touch of a button
- Superior discrimination of complex spectral features from UV to SWIR
- No mathematical spectral deconvolution required

3 Quad Turret with RFID



Expand your system's flexibility

Combine up to 4 gratings for greater flexibility in one single setup:

- Spectral resolution: Choice of high, medium or low options
- Blaze: Choice of UV, Visible, NIR or SWIR options
- Mirror for microspectroscopy



eXpressID™: RFID –based intelligence ensures automatic recognition and upload of all important turret parameters to the spectrograph.

TruRes™: Delivers enhanced spectral resolution With TruRes™ Without TruRes™ Ne I 753.577 nm Ne I 753.577 nm Ne I 754.404 nm Ne I 754.404 nm **Fully** Resolved 749 751 753 755 Wavelength (nm) Wavelength (nm) Kymera 328i with 300 l/mm grating, iVac 316 with high resolution 15 µm pixels, full vertical binning.

Dual Input and Output Options



Convenient interfacing to complex experiments with multiple light paths, greatly minimizes switching time between setups.

Dual port setups include various combinations of:

- CCD cameras for UV, Vis and NIR spectroscopy
- ICCD cameras for time-resolved measurements from UV to NIR
- Exit slits for monochromator tunable light source
- Fibre coupling at exit port to deliver output light/signal to another part of experiment



^{*}Adaptive Focus Technology, patent WO2016012794 A3



Features and Benefits

Feature	Benefit
328 mm focal length, F/4.1 aperture	Ideal combination for a wide range of applications ranging from luminescence/ photoluminescence spectroscopy to more demanding, higher resolution Raman spectroscopy or plasma studies.
Adaptive Focus (patented)	Intelligent and user-friendly interface for uncompromised spectral resolution performance.
TruRes™	Intuitive, rapid and fully user-controlled option for greater than 30% true spectral resolution enhancement at the touch of a button. Enhance the discrimination power of your spectrograph without tedious grating or grating turret change.
Quad-grating turret with eXpressID™ RFID technology	Seamless field-upgradability with precise indexing interface and user-friendly hatch access. Automatic gratings recognition with embedded RFID tags - minimum user interaction. Maximum resolution and band-pass flexibility.
Astigmatism-corrected optical design	Toroidal optics enable multi-track fiber detection and excellent sample image relay from a microscope at the grating '0' order.
Robust on-axis wavelength drive	High accuracy direct-drive delivers superb single-grating and grating-to-grating center wavelength repeatability down to 4 and 10 pm respectively.
Dual outputs	Extended wavelength coverage when combining Andor UV-NIR CCD, EMCCD, ICCD and InGaAs cameras. Slit option for monochromator operation.
Dual input ports	Great setup flexibility for complex, multi-samples or multi-light path experiments based on spectroscopy modalities combining for example Raman, Fluorescence, Optical Emission Spectroscopy (OES), Absorption or Second Harmonic Generation (SHG).
USB interface	Plug-and-play connectivity, ideal for laptop operation alongside Andor USB cameras.
Seamless connection to microscopes	Adjustable height feet and choice of direct, lens relay, or cage system-based interfaces. 15 mm wide-aperture input slit for extended sample image relay and spectral analysis through the same optical path.
Protected silver-coated optics option	Most efficient for NIR/SWIR detection when used in conjunction with Andor InGaAs cameras.
Pre-aligned, pre-calibrated instrument	Individually characterized spectrograph-detector systems for out-of-the box operation.
High repetition rate shutter	10 Hz continuous operation and 40 Hz burst mode for ultrafast acquisition.
μ-Manager software integration	Simultaneous control of Andor cameras, spectrographs and a wide range of microscopes and accessories through 1 single software platform. Dedicated, user-friendly spectrum handling interface.
Monochromator capabilities	Extract best optical resolution while allowing use of single point detectors with sensitivity up to 12 μ m (Labview SDK-based solution only).

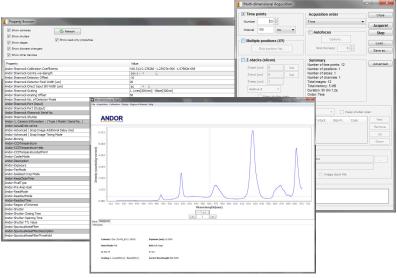
Integration and operation at EPICS-based large research facilities.

μ-Manager and Microspectroscopy

Integrated in EPICS *20

User-friendly simultaneous access to Andor Kymera spectrographs, lowlight spectroscopy cameras and a wide range of microscopes and microscope accessories.

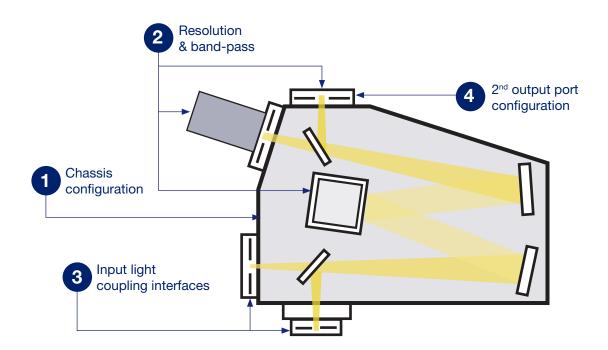
Andor's dedicated interface allows seamless spectral acquisition, display and manipulation, as well as facilitating 'spectral' mapping sequences with advanced metadata handling.





Step-by-Step System Configuration

How to customize the Kymera 328i:



- 1 Chassis configuration
- a) Select combination of input and output ports (see page 5 for available options).
- b) Select type of optics coating required (aluminium + MgF₂ is standard, protected silver-coated optics available on request for NIR detection).
- c) Select purge port option (for improved detection down to 180 nm). Shutter for background acquisition and protection of the detector.
- 2 Resolution & band-pass

Select gratings and detector to fulfil resolution and wavelength requirements.

3 Input light coupling interface

Refer to accessory tree for available configurations (direct coupling, fibre coupling or 3rd party hardware connectivity).

4 2nd exit port configuration

Refer to accessory tree for available configurations, including camera flanges.

Software interface

Select either state-of-the-art Solis software or Software Development Kit (SDK) option – please refer to the appropriate section for further information.



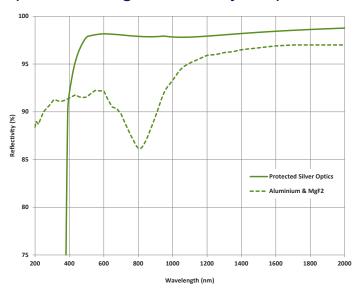
Step 1 - Chassis Configuration

Ordering Information

Model	Side input port	Direct input port	Direct output port	Side output port	Motorized port selection
KYMERA-328i-A	Manual slit	-	Camera	-	-
KYMERA-328i-B1	Manual slit	-	Camera	Manual slit	\checkmark
KYMERA-328i-B2	Manual slit	-	Camera	Camera	\checkmark
KYMERA-328i-C	Manual slit	Manual slit	Camera	-	\checkmark
KYMERA-328i-D1	Manual slit	Manual slit	Camera	Manual slit	\checkmark
KYMERA-328i-D2	Manual slit	Manual slit	Camera	Camera	$\sqrt{}$
KYMERA-328i-xx-SIL	Protected silver	-coated optics options	for models shown above	ve (replace x with relevar	nt model number)

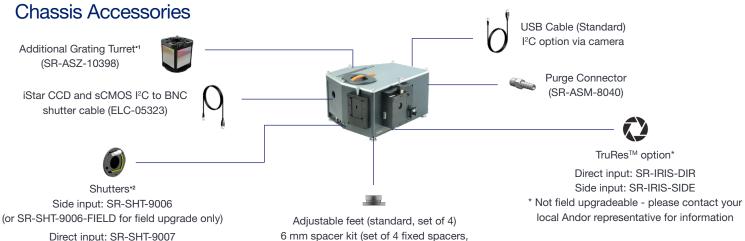
Optical Coatings Reflectivity Graph

(or SR-SHT-9007-FIELD for field upgrade only)



Standard systems use Al + ${\rm MgF_2}$ coated optics. Protected silver optics are also available on request for maximum efficiency in the NIR region - recommended for working with Andor iDus InGaAs detectors or IR single-point detectors, such as MCT, PbS and InSb.

When choosing protected silver coatings, it is strongly recommended to also order **protected silver-coated gratings** for maximum efficiency throughout the system.



SR-ASM-0098)

Nominal optical height	Optical height adjustment range	Adjustable feet set
142.6 mm	142.6 – 148.6 mm (standard feet)	SR-ASM-0098:
142.0 11111	142.0 – 146.0 mm (standard reet)	6 mm spacer set



Step 2a - Choosing The Right Platform vs Dispersion Requirements





Resolution calculator

andor.com/calculators

Green

Aberration-free region

Orange

Possible impact on system resolution

Red

Likely impact on system resolution

Czerny-Turner spectrographs are designed to provide the best optical performance for a range of grating angles as reflected on the green parts of the graph above. Outside this range, the spectral lines may exhibit a degree of optical aberration (such as coma), which will become more prominent at the steeper angles. These configurations are reflected by the orange to red scales on the graph. In these regions, consideration should be given to higher spectrograph focal length models with lower groove density gratings to achieve the desired resolution.

		Grating (I/mm)				
	150	300	600	1200	1800 (Holo)	2400 (Holo)
Kymera 193i						
Bandpass (nm)*3,*5	902	445	215	98	56	46 ° 6
Resolution (nm)*4,*5	1.96	0.96	0.47	0.21	0.12	0.10*6
NEW Kymera 328i						
Bandpass (nm)*3,*5	542	268	131	61	41	29*6
Resolution (nm)*4,*5	0.88→0.62	0.44→0.31	0.21→0.15	0.10→0.07	0.06→0.04	0.05→0.04•6
Shamrock 500i						
Bandpass (nm)*3,*5	357	177	86	40	26	19*6
Resolution (nm)*4,*5	0.52	0.26	0.13	0.06	0.04	0.03*6
Shamrock 750						
Bandpass (nm)*3,*5	242	120	59	28	18	14 ° 6
Resolution (nm)*4,*5	0.35	0.18	0.09	0.04	0.03	0.02*6

Where aberration is a concern for a particular experimental set-up, the table above shows resolution and band-pass performance for a variety of alternative configurations. This should be used in conjunction with the graph above to assist in selecting the most appropriate spectrograph platform to meet resolution and band-pass needs, whilst minimising the risk of potential aberration.



Step 2b - Choosing The Right Grating vs Resolution and Band-pass

The Kymera 328i features an on-axis, quadruple grating turret, designed to offer flexibility and control over your choice and interchange of gratings. The 'Quad' grating turret can be easily and speedily removed, and replaced by an alternative turret with new gratings. The intelligent design of the 328i with xPressID™ RFID technology, means that only a simple offset adjustment is required once the new turret and gratings are added. The 328i is shipped with the grating turret already in place, ensuring your system is ready for use straight out of the box. Additional grating turrets are available with up to four preinstalled gratings (see below for details). If the grating you require is not on the list, please contact Andor for further details. Additional grating turrets (part number SR-ASZ-10398) can also be supplied on request.



Lines/ mm	Blaze (nm)	Nominal dispersion (nm/mm)* ⁷	Bandpass (nm)*³,*7	Resolution (nm)* ^{4,•7,•10}	Peak efficiency (%)	Andor part number	Maximum recommended wavelength (nm)
150	300	19.70	545	0.89→0.62	72	SR-GRT-0150-0300	
150	500	19.60	542	0.88→0.62	73	SR-GRT-0150-0500	
150	800	19.50	539	0.88→0.62	80	SR-GRT-0150-0800	6820
150	1250	19.30	534	0.87→0.61	84	SR-GRT-0150-1250	
150	2000	18.90	523	0.85→0.60	88	SR-GRT-0150-2000	
300	300	9.80	271	0.44→0.31	88	SR-GRT-0300-0300	
300	500	9.71	268	0.44→0.31	81	SR-GRT-0300-0500	
300	1000	9.46	262	0.43→0.30	72	SR-GRT-0300-1000	3410
300	1200	9.34	258	0.42→0.29	92	SR-GRT-0300-1200	
300	1700	9.00	249	0.41→0.29	89	SR-GRT-0300-1700	
600	300	4.83	134	0.22→0.15	84	SR-GRT-0600-0300	
600	500	4.73	131	0.21→0.15	72	SR-GRT-0600-0500	
600	1000	4.38	121	0.20→0.14	72	SR-GRT-0600-1000	1705
600	1200	4.20	116	0.19→0.13	88	SR-GRT-0600-1200	1705
000	1900	3.39	94	0.15→0.11 •9	00	OD ODT 0000 4000	
600	(@1600)*8	3.78	105	0.17→0.12	88	SR-GRT-0600-1900	
830	820	3.08	85	0.14→0.10	87	SR-GRT-0830-0820	1230
830	1200	2.68	74	0.12→0.08	83	SR-GRT-0830-1200	1230
1200	300	2.33	64	0.10→0.07	72	SR-GRT-1200-0300	
1200	500	2.19	61	0.10→0.07	81	SR-GRT-1200-0500	
1200	1000	1.62	45	0.07→0.05 •9	69	SR-GRT-1200-1000	850
1200	(@ 800)*8	1.89	52	0.09→0.06	69	SR-GR1-1200-1000	555
1200	Holographic (500 nm peak)	2.19	61	0.10→0.07	81	SR-GRT-1200-EH*	
1800	Holographic (250 nm peak)	1.30	36	0.06→0.04	70	SR-GRT-1800-DH	570
1800	Holographic (380 nm peak)	1.52	42	0.07→0.05	62	SR-GRT-1800-FH	310
2400	300	1.05	29	0.05→0.04	68	SR-GRT-2400-0300	
2400	Holographic (220 nm peak)	1.12	31	0.05→0.04	68	SR-GRT-2400-BH	425
2400	Holographic (400 nm peak)	0.95	26	0.04→0.03	73	SR-GRT-2400-GH	

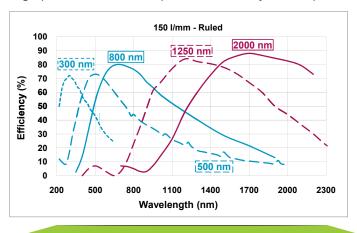
^{*}Option for minimized scattered light.

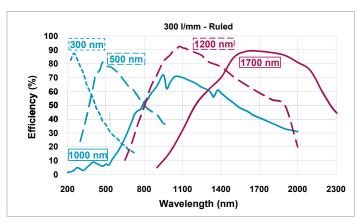
Need to have maximum collection efficiency in the NIR/SWIR? All gratings are also available with protected silver coating. Please contact your local representative for further information.

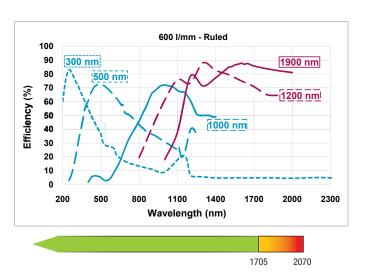


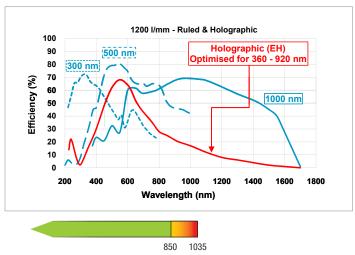
Step 2c - Selecting The Correct Grating Efficiency Option

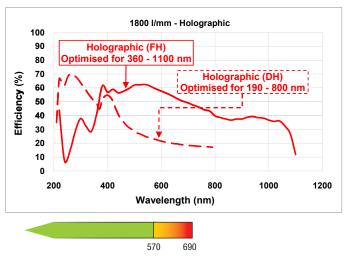
All graphs shown below represent efficiency for 45° polarisation

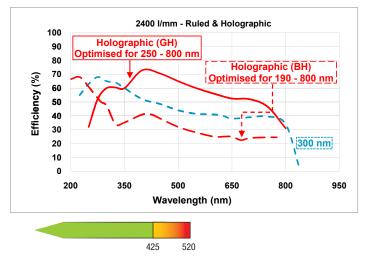








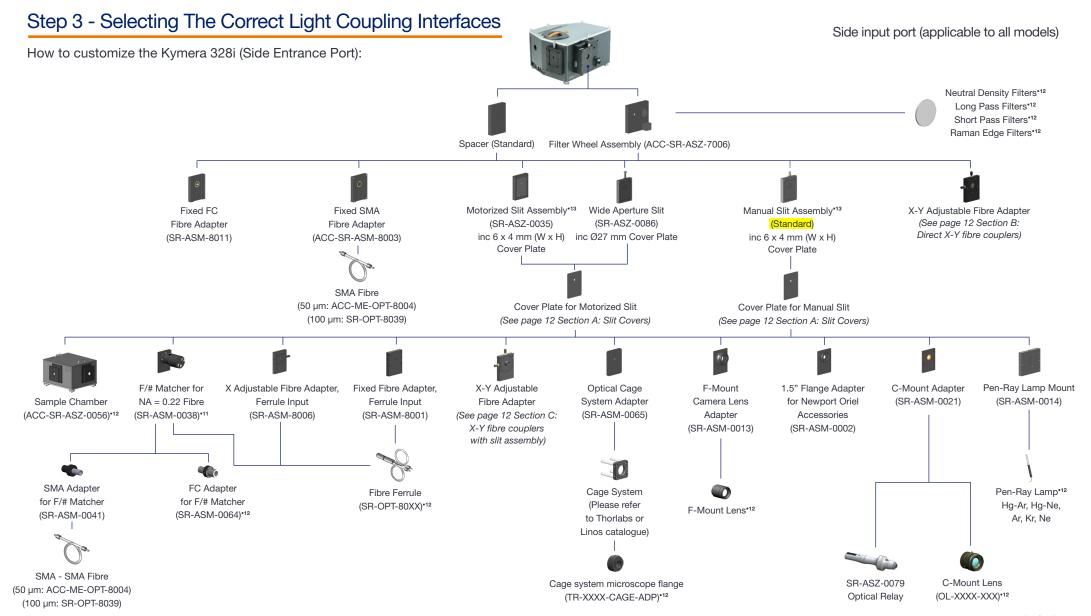




Important Consideration

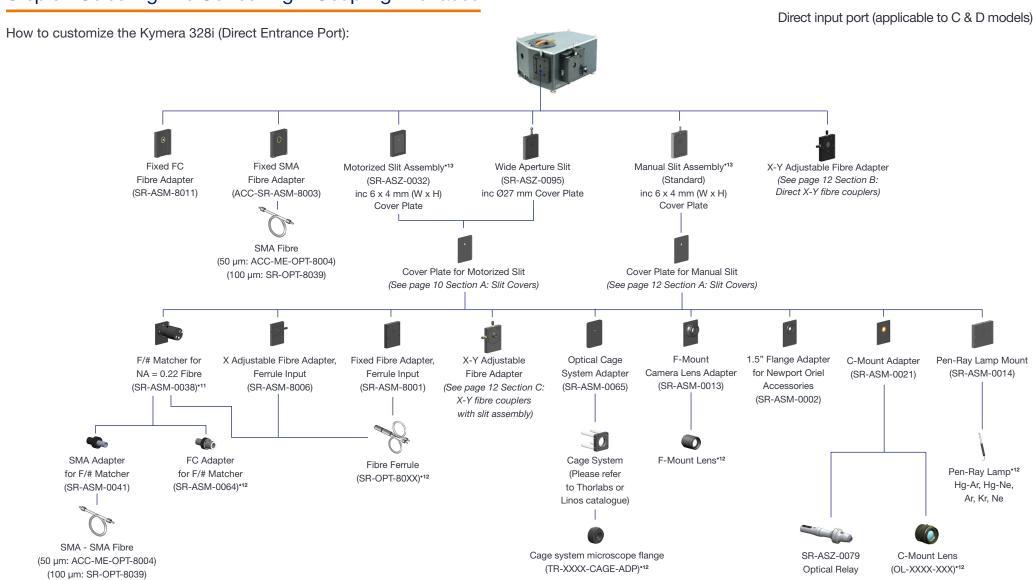
System throughput is dependent on the grating's angle of operation and may decrease with higher grating operating angles.







Step 3 - Selecting The Correct Light Coupling Interfaces



C-Mount Adapter

(SR-ASM-0021)

Sample Chamber

(ACC-SR-ASZ-0056)*12

X-Y Adjustable Fibre Adapter,

(See page 12 Section B: Direct X-Y fibre couplers)



Step 4 - Cameras and Output Port Flanges

How to customize the Kymera 328i: Side Output Port (Applicable to B and D models) Space (Standard with B1 and D1 models) Scanning Monochromator Direct and Side Accessories **Detector Output Port** Please refer to the dedicated "Scanning Monochromator Accessories" Specifications Sheet **Optical Cage** Manual Adjustable Slit Assembly *13 **Output Port** X-Y Adjustable Fibre Adapter System Adapter (See page 12 Section B: Multi-channel Motorized Slit Assembly *13 iKon-M Mounting Flange (Standard) (SR-ASM-0065) Direct X-Y fibre couplers) inc 6 x 4 mm (W x H) (SR-ASZ-0036) (MFL-SR-IKON-M) **Detector Flange** Cover Plate (MFL-SR-CCD) inc 6 x 4 mm (W x H) **iXon ULTRA** Mounting Flange Cover Plate (MFL-SR-IXON) (To be ordered separately) iStar Mounting Flange (MFL-SR-ISTAR-DIRECT) Zyla Mounting Flange (MFL-SR-ZYLA) Cage System Marana Mounting Flange (Please refer (MFL-SR-MARANA) to Thorlabs or (Note: Ø 32 mm aperture cover slit Linos catalogue) Cover Plate for Cover Plate for recommended to avoid vignetting for Manual Adjustable Slit Assembly Motorized Slit Assembly larger sensor of the Marana) (See page 12 Section A: (See page 12 Section A: Slit Covers) Slit Covers)



A: Slit Covers

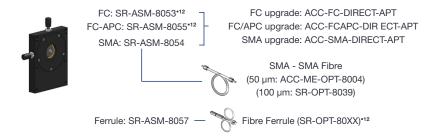
Cover Plate Apertures for Motorized Slit

Part No.	Size
SR-ASM-0016*14	6 x 4 mm (W x H)
SR-ASM-0017	6 x 6 mm (W x H)
SR-ASM-0010	6 x 8 mm (W x H)
SR-ASM-0011	6 x 14 mm (W x H)
SR-ASM-0072*15	Ø 27 mm
SR-ASM-0107	(Ø 32 mm aperture)

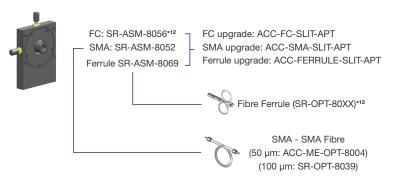
Cover Plate Apertures for Manual Slit

Part No.	Size
SR-ASM-0025	6 x 4 mm (W x H)
SR-ASM-0026	6 x 6 mm (W x H)
SR-ASM-0027	6 x 8 mm (W x H)
SR-ASM-0028	6 x 10 mm (W x H)
SR-ASM-0029*14	6 x 14 mm (W x H)
SR-ASM-0100°15	Ø 27 mm
SR-ASM-0106	(Ø 32 mm aperture)

B: Direct X-Y Fibre Couplers



C: X-Y Fibre Couplers (with Slit Assembly)



Notes:

- For connection to manual slits, please also order Ø27 mm slit cover plate SR-ASM-0100
- For connection to motorized slits, please also order Ø27 mm slit cover plate SR-ASM-0072
- For connection to manual slits, please also order Ø32 mm slit cover plate SR-ASM-0106 (Marana sCMOS)
- For connection to motorized slits, please also order Ø32 mm slit cover plate SR-ASM-0107 (Marana sCMOS)



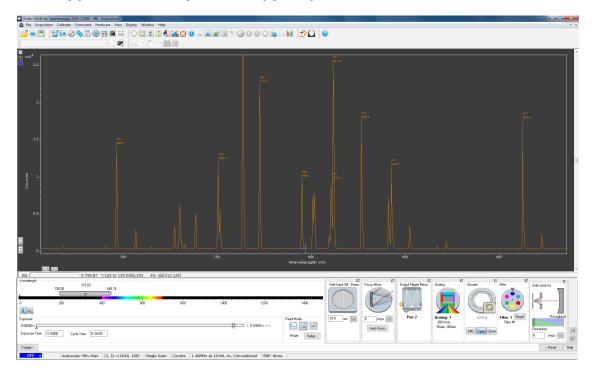


Step 5 - Selecting A Software Option

The Kymera 328i requires at least one of the following software options:

- 1 Solis Spectroscopy A 32-bit and fully 64-bit enabled application for Windows (7, 8, 8.1 and 10) offering rich functionality for data acquisition and processing, as well as Andor cameras, spectrograph and motorized accessories simultaneous control. Andor Basic provides macro language control of data acquisition, processing, display and export.
- 2 Standalone Solis Spectroscopy GUI for standalone spectrograph operation.
- 3 Kymera and Shamrock SDK A software development kit that allows you to control the Andor range of Kymera and Shamrock spectrographs from your own application. Compatible as 32-bit and 64-bit libraries for Windows (7, 8, 8.1 and 10). Compatible with C/C++, C#, VB.NET and LabVIEW for Windows/Linux.

Solis Spectroscopy: Dedicated spectroscopy acquisition software



Wavelength selection and step-and-glue

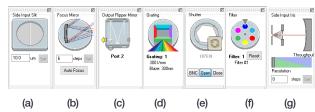


Set the wavelength of interest by dragging slider or typing the desired value. For step-and-glue, select wavelength range for extended bandpass and high resolution acquisition.

Exposure time Exposure 0.00000 s [🞵 0.01000 s ----> Exposure Time 0.01000 Cycle Time

Set the exposure time for the detector - quick access for easy acquisition optimization.

Real Time Control



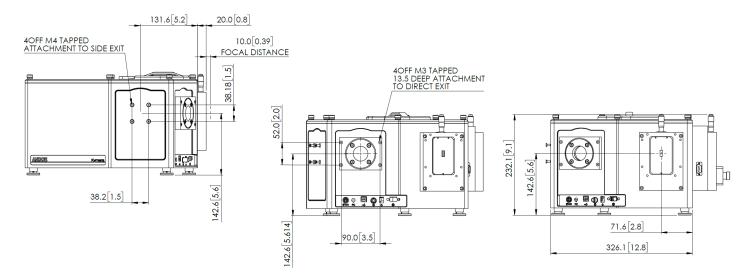
- (a) Slit drive: Control the spectrograph slit width drag blades on icon or type in required slit width
- (b) Adaptive focus: Used for automatic fine focus optimization
- (c) Turning mirror: Used to select the appropriate exit port
- (d) Grating turret: Used for setting grating turret to a new position and bringing desired grating in the optical path - just click on the desired grating
- (e) Shutter: Synchronization mode selection for shutter operation
- (f) Filter wheel: Used to select a particular filter on the filter wheel just click on the desired filter position
- (g) TruRes™: Used for spectral resolution enhancement simply type in the setting that is best suited to the resolution target.

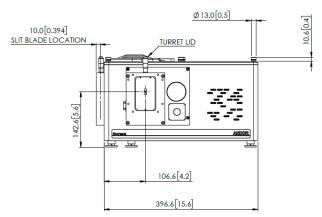


NITROGEN PURGE 1/8" NPT PLUG

Product Dimensions

Dimensions in mm [inches]





Shutter Specifications

Maximum repetition rate 4

Standard configuration shown with manual slit on input, CCD flange on straight output.

Weight: 18 kg [39.7 lbs] approx

Optical Axis

Standard feet: Nominal optical axis height: 142.6 - 148.6 mm, increments of 6 mm with stackable spacer kit (SR-ASM-0098).

Connecting to the Kymera 328i

USB Control

Connector type: USB 'B' type

I²C Connector

For connection to camera/detector via I²C connection (replaces USB cable connection to spectrograph).

Shutter Control

Connector type: BNC Female, 50 Ω

Maximum repetition rate 40 Hz - burst; 10 Hz - sustained Minimum open/close time 6 ms

177.9 [7.0]

Minimum lifetime 1 Million cycles Optical Property

Focal plane size (mm, W x H) Grating size (mm) Stray light *16 1 nm from laser 10 nm from laser 20 nm from laser 20 nm from laser 3.8 x 10-6 Magnification 1.1:1

Wavelength Drive Performance

Wavelength accuracy center *17	0.04 nm
Wavelength repeatability *18 Single grating Grating-to-grating	4 pm 10 pm

Wavelength Side Accuracy

Wavelength side accuracy *19





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Items shipped with your spectrograph:

1x 3 m USB 2.0 cable Type A to Type B 1x Power supply (+24V, 5A) with 3 m mains

1x I2C to I2C cable

1x CD containing Andor user guides

1x Individual system performance booklet

1x CD containing either Solis software or SDK (if requested at time of order)

1x hex key set (2 mm, 3 mm and 5 mm)

Regulatory Compliance

Compliant with the requirements of the EU EMC and LVD Directives, compliant with the international EMC and safety standards IEC 61326-1 and IEC 61010-1, and Machinery Directive 2006/42/EC.

FOOTNOTES: Specifications are subject to change without notice

- 1. In the case of a multiple grating turret order, please specify desired grating configuration for each turret.
- Shutter operation can be achieved directly through the I²C interface between cameras and spectrograph, or through a BNC-to-SMB cable when the spectrograph is operated through USB.
- 3. Typical values quoted with 27.6 mm wide CCD, e.g. Newton DU940.
- Typical values quoted with 10 µm slit and 13.5 µm pixel CCD, e.g. Newton DU940. Illustrates resolutions achievable with iris opening range (optional).
- 5. Typical values quoted at 500 nm centre wavelength.
- 6. Typical values quoted at 300 nm centre wavelength.
- 7. Typical values quoted at maximum efficiency wavelength or blaze wavelength unless otherwise stated.
- 8. Wavelength within the recommended operating spectral region.
- Indicative values; the working range of these gratings is principally in the region where optical aberrations may alter the system resolution performance quoted.
- Useful signal is assumed to be imaged on the entire height of a 6.9 mm sensor (i.e. Newton DU940) and fully vertically binned.
- 11. Please refer to F/# matcher specification sheet for magnification considerations.
- Please refer to the local sales representative or website for further information on available options and complimentary accessories.
- 13. Slit widths range from 10 μm to 2.5 mm.
- 14. Provided as standard.
- 15. Recommended for use with fibre-optics and C-mount accessories.
- 16. Measured with a 633 nm laser and a 1200 l/mm grating for Full Vertical Binning (FVB) on a 6.9 mm high sensor, and a 1 mm strip vertically centred on the optical axis.
- 17. Average measurements using > 30 calibration lines, covering the recommended grating angle operating range with a 1200 l/mm grating.
- 18. The standard deviation of 20 measurements of a peak's centre-of-mass position: each measurement is taken after switching back and forth between a given centre wavelength and a lower or higher centre wavelength (single grating) or between two gratings set at the same centre wavelength (grating-to-grating).
- Side accuracy measured using a 27.6 mm wide sensor, reflecting the dispersion calibration and step-andglue accuracy.
- 20. Only Andor CCD platforms (e.g. Newton, iDus, iKon) can be controlled in conjunction with Kymera and Shamrock spectrographs in EPICS software.

Minimum Computer Requirements:

- 3.0 GHz single core or 2.4 GHz multi core processor
- 2 GB RAM
- 250 MB free hard disc to install software (at least 1 GB recommended for data spooling)
- USB 2.0 High Speed Host Controller capable of sustained rate of 40 MB/s
- Windows (7, 8, 8.1 and 10)

Operating and Storage Conditions

- Operating Temperature: stable ambient between 0°C to 30°C
- Relative Humidity: < 70% (non-condensing)
- Storage Temperature: -25°C to 50°C

Power Requirements

- 100 240 VAC 50 60 Hz
- Max. power consumption: 21 W

(10 Hz shutter and grating turret operation)

















Windows is a registered trademark of Microsoft Corporation. Labview is a registered trademark of National Instruments. Matlab is a registered trademark of The MathWorks Inc.